TORNATECH

Project: _____

Customer: _____

Engineer: _____

Pump Manufacturer: _____

Technical Data
Submittal Document

Model GPR + GPU

Full Service Reduced Voltage
Autotransformer
Electric Fire Pump Controller
with Automatic Power Transfer Switch

Contents:

Note: The drawings included in this package are for controllers covered under our standard offering. Actual AS BUILT drawings may differ from what is shown in this package.

c UL us FM APPROVED N.Y.C. APPROVED CE OPTIONAL SEISMIC COMPLIANT

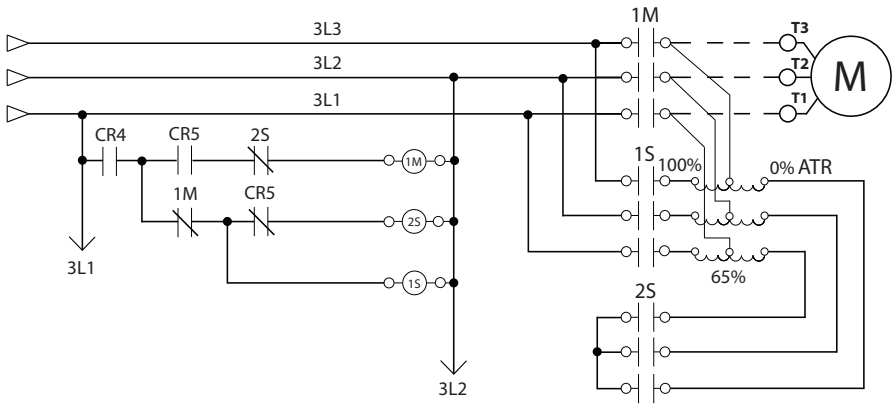
November 2018

TORNATECH

Technical Data

Model GPR + GPU Electric Fire Pump Controller with Automatic Power Transfer Switch

From Automatic Power Transfer Switch*



Standard, Listings, Approvals and Certifications	Built to NFPA 20 (latest edition)	
	Underwriters Laboratory (UL)	• UL218 - Fire Pump Controllers • UL 1008 - Automatic power transfer switches for fire pump controllers • CSA C22.2 No. 14 Industrial Control Equipment
	FM Global	Class 1321/1323
	New York City	Accepted for use in the City of New York by the Department of Buildings
	Seismic Certification	See page 7 for details
	Optional	
	☐ CE Mark	Various EN, IEC & CEE directives and standards
Enclosure	**Protection Rating** ☐ Standard: NEMA 2 (IP31) **Optional** ☐ NEMA 12 ☐ NEMA 3 ☐ NEMA 3R ☐ NEMA 4 ☐ NEMA 4X-304 sst painted ☐ NEMA 4X-304 sst brushed finish ☐ NEMA 4X-316 sst painted ☐ NEMA 4X-316 sst brushed finish ☐ IP54 ☐ IP55 ☐ IP65 ☐ IP66	
	Accessories • Bottom entry gland plate • Lifting Lugs • Keylock handle	**Paint Specifications** • Red RAL3002 • Powder coating • Glossy textured finish

Shortcircuit Withstand Rating	**200V to 208V 60Hz**	**220V to 240V 60Hz**	**380V to 416V 50 Hz / 60Hz**	**440V to 480V 60Hz**	**575V to 600V 60Hz**
	HP (kw)				
☐ **Standard 100kA**	5-150 (3.7 - 110)	5-200 (3.7 - 147)	5-300 (3.7 - 220)	5-450 (3.7 - 335)	n/a
☐ **Optional 150kA**					
☐ **Standard 50kA**	200 (147)	250 (184)	350 - 450 (257 - 335)	500 (373)	5-500 (3.7- 373)
☐ **Optional 100kA**	n/a	n/a	n/a	n/a	

*Please see Disconnecting Means details on page 3

Technical Data

Model GPR + GPU Electric Fire Pump Controller with Automatic Power Transfer Switch

Ambient Temperature Rating	**Standard**: ☐ 5°C to 40°C / 41°F to 104°F **Optional**: ☐ 5°C to 55°C / 41°F to 131°F Controllers built in Dubai, UAE (Tornatech FZE) are supplied standard with 55°C rating.
Surge Suppression	Surge arrestor rated to suppress surges above line voltage
Disconnecting Means	• Isolating switch and circuit breaker assembly: - Door interlocked in the ON position - Isolating switch rated not less than 115% of motor full load current - Circuit breaker continuous rating not less than 115% of motor full load current - Overcurrent sensing non-thermal type, magnetic only - Instantaneous trip setting of not more than 20 times the motor full load current • Common flange mounted operating handle
Service Entrance Rating	Suitable as service entrance equipment
Emergency Start Handle	• Flange mounted • Pull and latch activation • Integrated limit switch • Across the line start (direct on line)
Locked Rotor Protector	• Operate shunt trip to open circuit breaker • Factory set at 600% of motor full load current • Trip between 8 and 20 seconds
Electrical Readings	• Voltage phase to phase (normal power) • Amperage of each phase when motor is running
Pressure Readings	• Continuous system pressure display • Cut-in and Cut-out pressure settings
Pressure and Event recorder	• Pressure readings with date stamp • Event recording with date stamp • Under regular maintained operation, events are stored in memory for the life of the controller. • Data viewable on operator interface display screen • Downloadable by USB port to external memory device
Pressure Sensing	• Pressure transducer and run test solenoid valve assembly for fresh water application • Pressure sensing line connection 1/2” Female NPT • Drain connection 3/8” • Rated for 0-500PSI working pressure (standard display at 0-300PSI) • Externally mounted with protective cover

Model GPR + GPU Electric Fire Pump Controller with Automatic Power Transfer Switch

Audible Alarm	4” alarm bell - 85 dB at 10ft. (3m)
Visual Indications	• Power available • Motor run • Periodic test • Manual start • Deluge valve start • Remote automatic start • Remote manual start • Emergency start • Pump on demand/Automatic start • Pump room temperature (ºF or ºC) • Lockout
Visual & Audible Alarms	Visual only • Alternate lock rotor current • Alternate power phase reversal • Automatic transfer switch trouble • Control voltage not healthy • Invalid cut-in • Lock rotor current • Loss of power • Low ambient temperature • Low water level • Motor trouble • Normal power phase reversal • Overcurrent • Overvoltage • Phase loss L1 • Phase loss L2 • Phase loss L3 • Phase unbalanced • Pressure transducer fault detected • Pump on demand • Pump room alarm • Service required • Undercurrent • Undervoltage • Check weekly test solenoid • Weekly test cut-in reached Visual and Audible • ACB in OFF or tripped • Alternate IS tripped/open • Fail to start
Remote Alarm Contacts	DPDT-8A-250V.AC • Power available • Phase reversal • Motor run • Common pump room alarm (field re-assignable)** • Overvoltage • Undervoltage • Phase unbalance • Low pump room temperature • High Pump room temperature • Common motor trouble (field re-assignable)** • Overcurrent • Fail to start • Undercurrent • Ground fault • Free (field programmable)**

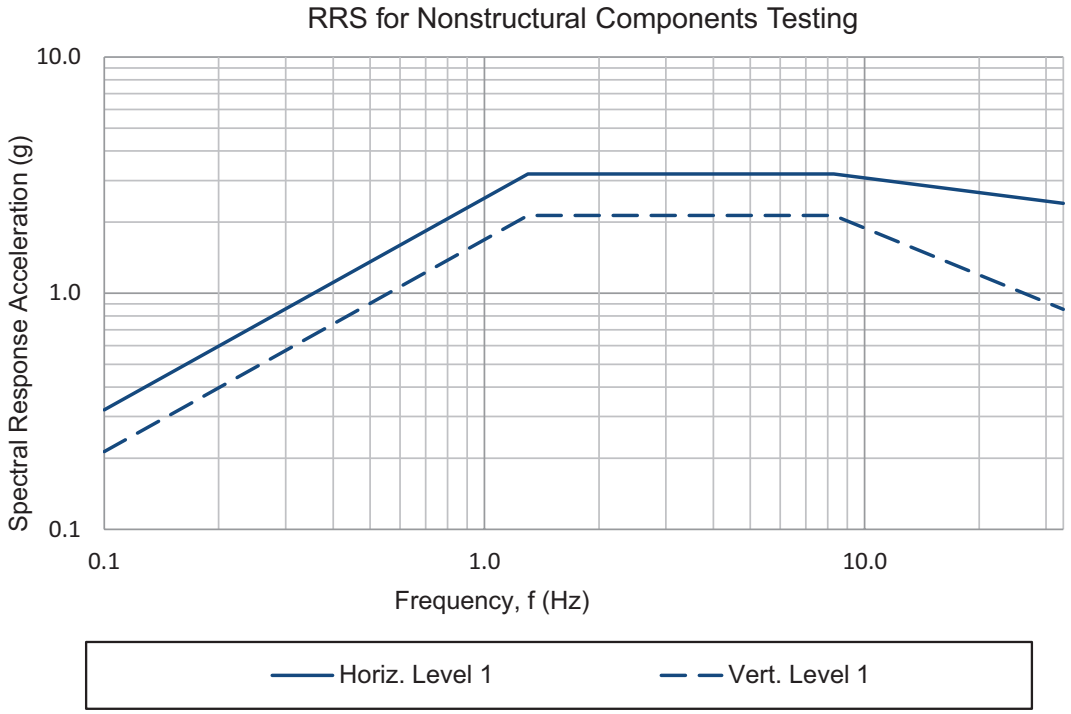
**Tornatech reserves the right to use any of these three alarm points for special specific application requirements.

ViZiTouch V2 Operator Interface	• Embedded microcomputer with software PLC logic • 7.0” color touch screen (HMI technology) • Upgradable software • Multi-language		
Communication Protocol Capability	• Protocol: Modbus • Connection type: Shielded female connector RJ45 • Frame Format: TCP/IP • Addresses: See bulletin MOD-GPx		
Operation	**Automatic Start**	• Start on pressure drop • Remote start signal from automatic device	
	Manual Start	• Start pushbutton • Run test pushbutton • Deluge valve start • Remote start from manual device	
	Stopping	• Manual with Stop pushbutton • Automatic after expiration of minimum run timer ***	
	Timers	Field Adjustable & Visual Countdown	• Minimum run timer ***(off delay) • Sequential start timer (on delay) • Periodic test timer
	Actuation	Visual Indication	• Pressure • Non-pressure
	Mode		• Automatic • Non-automatic

***Can only be used if approved by the AHJ

Automatic Power Transfer Switch	**Surge Suppression**	Surge arrestor rated to suppress surges above line voltage
	Disconnecting Means	• Isolating switch and circuit breaker assembly: - Door interlocked in the ON position - Isolating switch rated not less than 115% of motor full load current - Circuit breaker continuous rating not less than 115% of motor full load current - Overcurrent sensing non-thermal type, magnetic only - Instantaneous trip setting of not more than 20 times the motor full load current • Common flange mounted operating handle
	Locked Rotor Protector	• Operate shunt trip to open circuit breaker • Factory set at 600% of motor full load current • Trip between 8 and 20 seconds
	Visual Indications	• Alternate (emergency) isolating switch in the OFF position • Alternate (emergency) voltage phase to phase • Transfer switch in normal position • Transition timers
	Visual Alarms	• Transfer switch trouble • Alternate power phase reversal • Alternate isolating switch open/tripped • Alternate circuit breaker open/tripped • Alternate side locked rotor current
	Transfer switch test pushbutton	
	Bypass for re-transfer and generator shutdown	
	Electrically operated and mechanically held in the normal or alternate position	
	Provision for manual operation	
	Remote Alarm Contacts SPDT-8A-250VAC • Isolating switch in the OFF position • Transfer switch in normal position • Transfer switch in alternate (emergency) position	
	Time Delays • Momentary normal power outage override (factory set at 3 sec - field adjustable 1 to 3 sec) • Alternate (emergency) power available delay (factory set at 3 sec - field adjustable 1 to 3 sec) • Transfer trouble delay (factory set at 20 sec - field adjustable 1 to 60 sec) • Retransfer to normal (factory set at 5 min - field adjustable 1 to 20 min) • Generator cooldown (factory set at 5 min - field adjustable 1 to 20 min)	
	Voltage Sensing • Transfer to alternate (normal power dropout) 85% of nominal - field adjustable 0 to 100% • Phase reversal transfer to alternate • Retransfer to normal (normal power pickup) 90% of nominal - field adjustable 0 to 100%	
	Audible Alarm (AIS Open) 4” alarm bell - 85 dB at 10ft. (3m)	
	Generator Start Connection SPDT-8A-250V.AC	

Seismic Certification	Seismic Certification Company	TRU Compliance, LLC A Tobalski Watkins Affiliate					TWEI Project No.: 15014				
	Mounting details	Rigid base and wall mounting									
	Seismic Information	Building Code	Test Criteria	Seismic Parameters	S_{DS}	z/h	I_P	A_{FLX-H}	A_{RIG-H}	A_{FLX-V}	A_{RIG-V}
		IBC 2015, CBC 2016	ICC-ES AC156	ASCE 7-10 Chapter 13	2.0	1.0	1.5	3.20	2.40	1.33	0.53
					3.2	0.0	1.5	3.20	1.28	2.13	0.85



Notes:
- Components are tested in accordance with ICC-ES AC156, IBC 2015 & CBC 2016.
- OSHPD Special Seismic Certification Preapproval (OSP)

☐ A4	Flow switch provision
☐ A8	Foam pump application w/o pressure transducer and run test solenoid valve.
☐ A9	Low zone pump control function
☐ A10	Middle zone pump control function
☐ A11	High zone pump control function
☐ A13	Non-pressure actuated controller w/o pressure transducer and run test solenoid valve
☐ A16	Lockout/interlock circuit from equipment installed inside the pump room
☐ B11	Built in alarm panel (120V.AC supervisory power) providing indication for: • Audible alarm & silence pushbutton for motor run, phase reversal, loss of phase. • Pilot lights for loss of phase & supervisory power available
☐ B11B	Built in alarm panel same as B11 but 220-240VAC supervisory power
☐ B19A	High motor temperature c/w thermoster relay and alarm contacts (DPDT)
☐ B19B	High motor temperature c/w PT100 relay and alarm contacts (DPDT)
☐ B21	Ground fault alarm detection c/w visual indication and alarm contact (DPDT)
☐ C1	Extra motor run alarm contact (DPDT)
☐ C4	Periodic test alarm contact (DPDT)
☐ C6	Low discharge pressure alarm contact (DPDT)
☐ C7	Low pump room temperature alarm contact (DPDT)
☐ C10	Low water reservoir level alarm contact (DPDT)
☐ C11	High electric motor temperature alarm contact (DPDT)
☐ C12	High electric motor vibration c/w visual indication and alarm contact (DPDT)
☐ C14	Pump on demand / automatic start alarm contact (DPDT)
☐ C15	Pump fail to start alarm contact (DPDT)
☐ C16	Control voltage healthy alarm contact (DPDT)
☐ C17	Flow meter valve loop open c/w visual indication and alarm contact (DPDT)

☐ C18	High water reservoir level c/w visual indication and alarm contact (DPDT)
☐ C19	Emergency start alarm contact (DPDT)
☐ C20	Manual start alarm contact (DPDT)
☐ C21	Deluge valve start alarm contact (DPDT)
☐ C22	Remote automatic start alarm contact (DPDT)
☐ C23	Remote manual start alarm contact (DPDT)
☐ C24	High pump room temperature alarm contact (DPDT)
☐ C25	Second set of standard alarm contacts (DPDT) (Typical for city of Los Angeles and Denver)
☐ Cx	Additional visual and alarm contact (Specify function) (DPDT)
☐ D1	Low suction pressure transducer for fresh water rated at 0-300PSI with visual indication and alarm contact
☐ D1A	Low suction pressure transducer for sea water rated at 0-300PSI with visual indication and alarm contact
☐ D5	Pressure transducer and run test solenoid valve for fresh water rated for 0-500PSI (for factory calibration purposes only)
☐ D5D	Pressure transducer and run test solenoid valve for sea water rated for 0-500PSI
☐ D10	Omit mounting feet (when applicable)
☐ D13	High withstand rating for (normal power section) • 208V to 480V = 150kA • 600V = 100kA
☐ D14	Anti-condensation heater & thermostat
☐ D14A	Anti-condensation heater & humidistat
☐ D14B	Anti-condensation heater & thermostat & humidistat
☐ D15	Tropicalization
☐ D18	CE Mark with factory certificate
☐ D26	Modbus with RTU frame format and RS485 connection
☐ D27	Motor heater connection (external single phase power source and heater on/off contact)
☐ D27A	Motor heater connection (internal single phase power source and heater on/off contact)

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.

☐ D28	Customized drawing set
☐ D34A	Field programmable I/O board - 5 Input / 5 output
☐ D36	Redundant pressure transducer for fresh water rated for 0-500PSI
☐ D36A	Redundant pressure transducer for sea water rated for 0-500PSI
☐ E1	Permanent load shedding contacts
☐ E2	Temporary pump motor start period load shedding contacts
☐ E3	Temporary & permanent load shedding contacts
☐ F2	Anti condensation heater & thermostat (alternate power section)
☐ F2A	Anti condensation heater & humidistat (alternate power section)
☐ F2B	Anti condensation heater & thermostat & humidistat (alternate power section)
☐ F6	High withstand rating for (model GPU only) : • 208V to 480V=150kA • 600V=100kA

☐ L01	Other language and English (bilingual)
☐ L02	French
☐ L03	Spanish
☐ L04	German
☐ L05	Italian
☐ L06	Polish
☐ L07	Romanian
☐ L08	Hungarian
☐ L09	Slovak
☐ L10	Croatian
☐ L11	Czech
☐ L12	Portuguese
☐ L13	Dutch
☐ L14	Russian
☐ L15	Turkish
☐ L16	Swedish
☐ L17	Bulgarian
☐ L18	Thai
☐ L19	Indonesian
☐ L20	Slovenian
☐ L21	Danish
☐ L22	Greek
☐ L23	Arabic
☐ L24	Hebrew
☐ L25	Chinese

Additional Options:

☐ _____

☐ _____

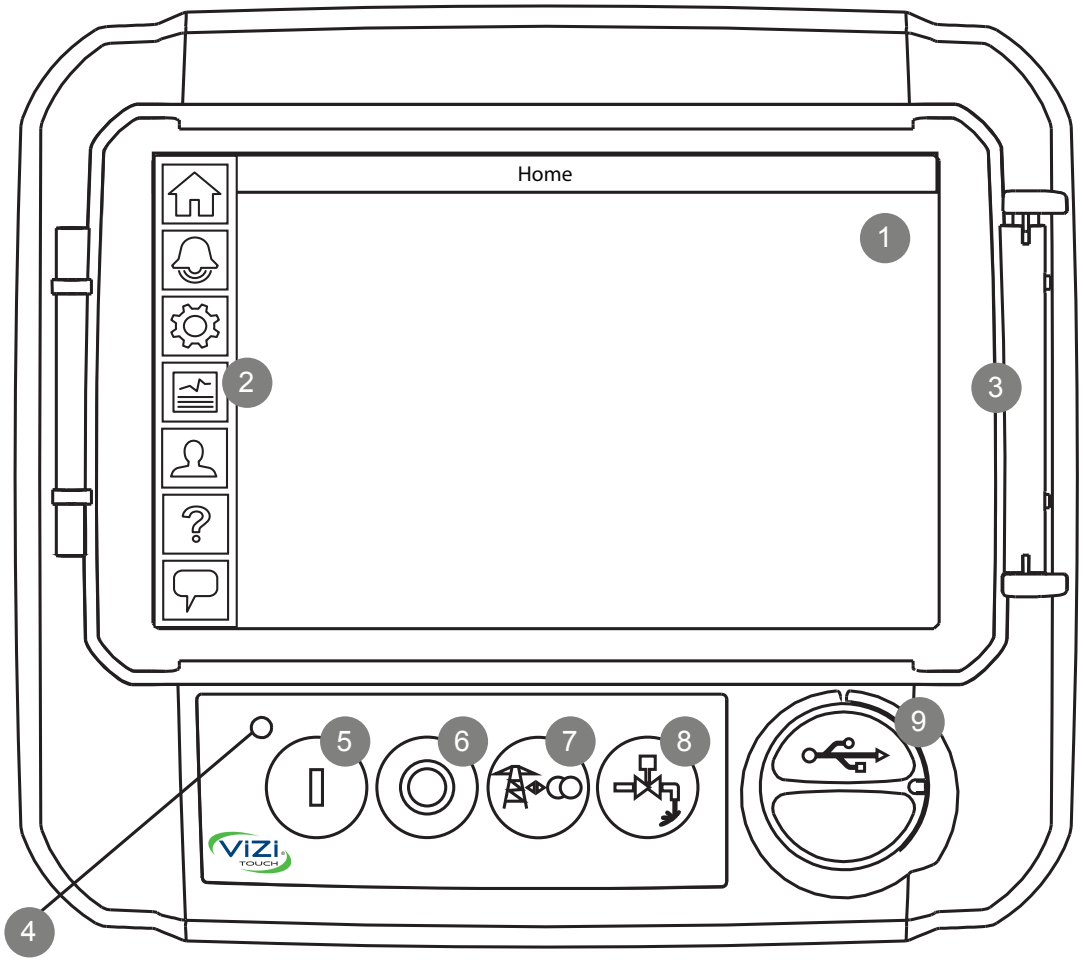
☐ _____

☐ _____

☐ _____

Note: Options chosen from this page are not electrically represented on the wiring schematics in this submittal package.

ViZiTouch V2 Operator Interface



1 - Color touch screen
2 - Onscreen menu
- HOME page
- ALARM page
- CONFIGURATION page
- HISTORY page
- SERVICE page
- MANUAL page
- LANGUAGES page

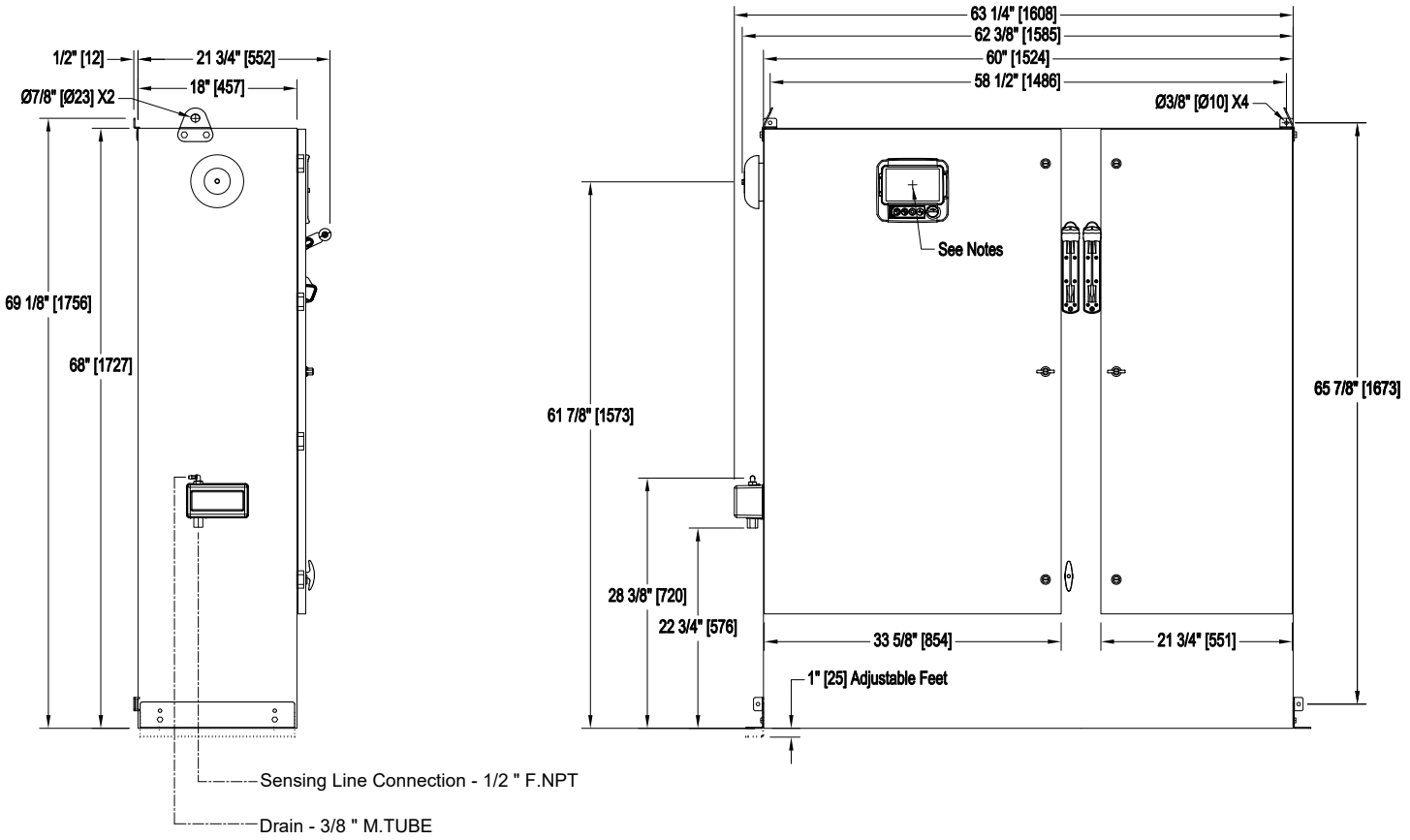
3 - Screen protector
4 - Power LED (3 colors)
5 - START button
6 - STOP button
7 - TRANSFER SWITCH TEST button
8 - RUN TEST button
9 - USB port

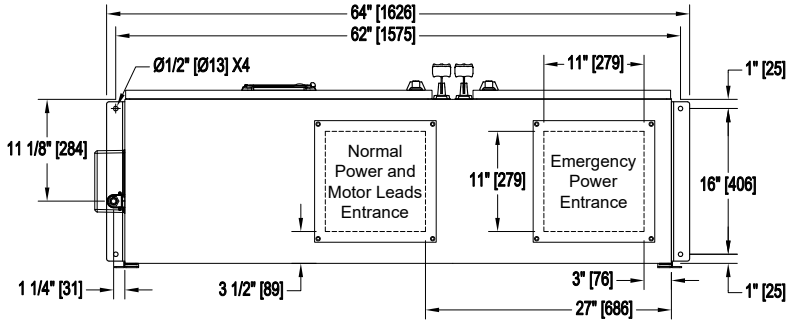
Electric Fire Pump Controller With Automatic Transfer Switch

Model: GPR/GPW +GPU

Dimensions

Built to the latest edition of the NFPA 20 standard





Voltage / Power Table		
Voltage	Min HP	Max HP
208	75	100
220 - 240	75	125
380 - 400 - 415	150	200
440 - 480	200	250
600	200	350

Notes:

- Standard NEMA: NEMA 2
- Standard paint : textured red RAL 3002.
- All dimensions are in inches [millimeters].
- Center of ViZiTouch screen: 61-5/8" [1564] from Bottom.
- Bottom conduit entrance through removable gland plate recommended.
- Use watertight conduit and connector only.
- Protect equipment against drilling chips.
- Door swing equal to door width.
- Seismic mounting to be rigid wall and base only.

Drawing for information only.
Manufacturer reserves the right to modify this drawing without notice.
Contact manufacturer for "As Built" drawing.

Projection

TORNATECH

SEISMIC COMPLIANT

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NYC Dpt of Building Approved

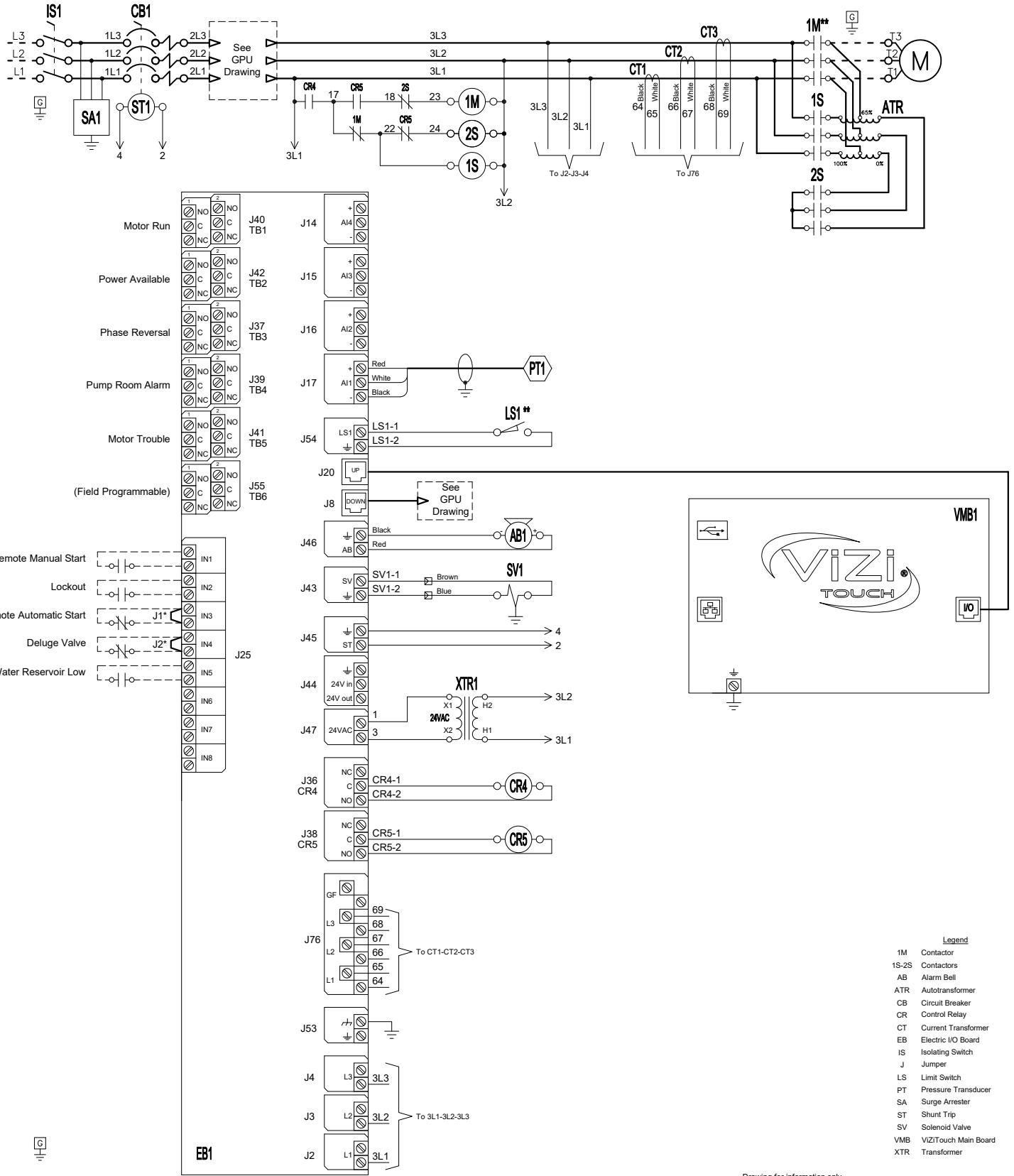
REV.	DESCRIPTION	DD/MM/YY	Drawing number
2.	New Logo	10/05/18	GPX-DI372 /E
1.	Box Size Revision and Valve Change	21/11/17	
0.	First issue	16/11/16 CDL	

Electric Fire Pump Controller
Reduced Voltage / Autotransformer
With Automatic Transfer Switch

Wiring schematic

Model: GPR+GPU

Built to the latest edition of the NFPA 20 standard



Legend

1M	Contactor
1S-2S	Contactors
AB	Alarm Bell
ATR	Autotransformer
CB	Circuit Breaker
CR	Control Relay
CT	Current Transformer
EB	Electric I/O Board
IS	Isolating Switch
J	Jumper
LS	Limit Switch
PT	Pressure Transducer
SA	Surge Arrester
ST	Shunt Trip
SV	Solenoid Valve
VMB	ViZiTouch Main Board
XTR	Transformer

* Remove jumper to use this feature

** Contact closes when emergency start is in "ON" position

Drawing for information only.
Manufacturer reserves the right to modify this drawing without notice.
Contact manufacturer for "As Built" drawing.

SEISMIC COMPLIANT

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FM APPROVED

NYC Dpt of Building Approved

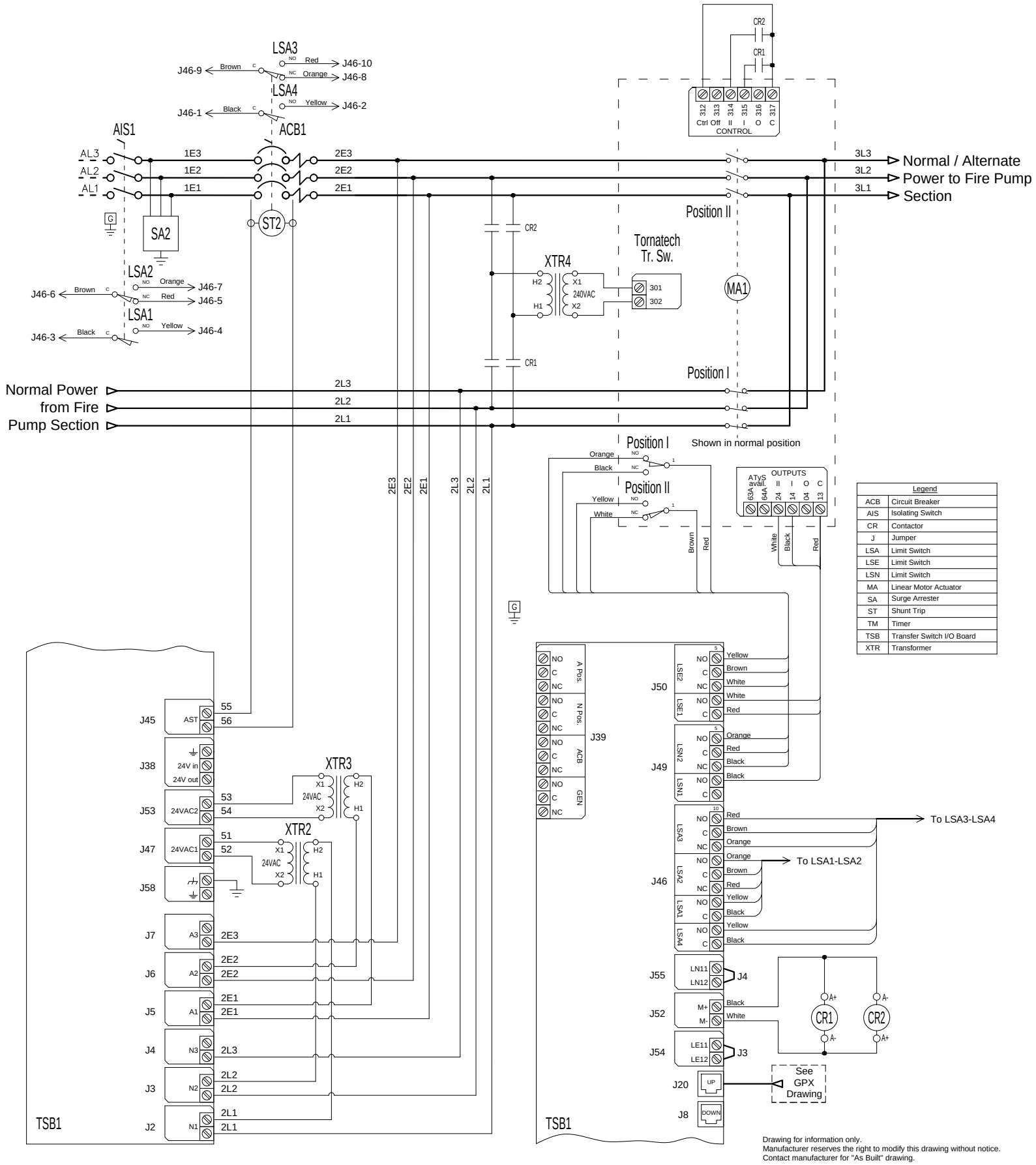
REV.	DESCRIPTION	DD/MM/YY	Drawing number
2	Update Logo	23/04/18	GPR-WS610 /E
1	Removed (fail safe) text from Power Available relay	20/02/17	
0	First issue	10/11/16	CDL

Automatic Transfer Switch
For Electric Fire Pump Controller

Model: GPU

Wiring schematic

Built to the latest edition of the NFPA 20 standard



Drawing for information only.
Manufacturer reserves the right to modify this drawing without notice.
Contact manufacturer for "As Built" drawing.

REV.	DESCRIPTION	DD/MM/YY	Drawing number
			GPU-WS610 /E
0	First issue	12/01/18	CDL

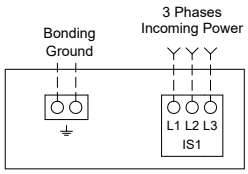
Electric Fire Pump Controller

Model: GPX

Terminal Diagram and Sizing for Isolating Switch

Built to the latest edition of the NFPA 20 standard

Power Terminals



Notes:
1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
2 - Controller suitable for service entrance in USA.
3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.
4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

COPPER CONDUCTORS for Isolating Switch (IS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space	5 " (127 mm)							8 " (203 mm)		
HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 250)	1x (3/0 to 250)	1x (4/0 to 250)
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 250)	1x (2/0 to 250)	1x (3/0 to 250)
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)

Bending Space	12 " (305 mm)				16 " (406 mm)						
HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300 to 500)	1x (500)	2x (4/0 to 500)	2x (250 to 500)	2x (400 to 600)	--------	--------	--------	--------	--------	--------
220 to 240	1x (250 to 500)	1x (350 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	2x (500 to 600)	--------	--------	--------	--------	--------
380 to 416	1x (1/0 to 250)	1x (3/0 to 250)	1x (250)	1x (300 to 500)	2x (3/0 to 250)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 600) 2x (400 to 500)	2x (500 to 600)	2x (600)	--------
440 to 480	1x (1 to 250)	1x (2/0 to 250)	1x (3/0 to 250)	1x (4/0 to 250)	1x (350 to 500)	2x (3/0 to 250)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
600	1x (3 to 1/0)	1x (1 to 250)	1x (2/0 to 250)	1x (3/0 to 250)	1x (250 to 500)	1x (350 to 500)	2x (3/0 to 250)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)
Bending Space	5 " (127 mm)	8 " (203 mm)			12 " (305 mm)						

ALUMINUM CONDUCTORS for Isolating Switch (IS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals L1 - L2 - L3

Bending Space	5 " (127 mm)							8 " (203 mm)		10 " (254 mm)
HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0 to 250)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 250)	1x (4/0 to 250)	1x (250)
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)

Bending Space	12 " (305 mm)				16 " (406 mm)						
HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (400 to 500)	1x(500) 90°C or 2x(4/0 to 250) **	2x (300 to 500)	2x (350 to 500)	2x (600)	--------	--------	--------	--------	--------	--------
220 to 240	1x (350 to 500)	1x (500)	2x (250 to 500)	2x (300 to 500)	2x (500)	2x (600) 90°C *	--------	--------	--------	--------	--------
380 to 416	1x (3/0 to 250)	1x (250)	1x (350) ** N/A **	1x (400 to 500)	2x (4/0 to 250)	2x (300 to 500)	2x (400 to 500)	2x (500 to 600) 2x (500)	2x (600) 90°C *	2x (600) 90°C *	--------
440 to 480	1x (1/0 to 250)	1x (3/0 to 250)	1x (250)	1x (300) ** or 1x (250) 90°C *	1x (500)	2x (250)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (600)	2x (600) 90°C *
600	1x (1 to 1/0)	1x (2/0 to 250)	1x (3/0 to 250)	1x (4/0 to 250)	1x (350 to 500)	1x (500)	2x (4/0 to 250)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)
Bending Space	5 " (127 mm)	8 " (203 mm)			12 " (305 mm)						

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.
**Consult Factory

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REV.	DESCRIPTION	DD/MM/YY	Drawing number
2	Revised logo	18/06/18	GPX-TD601 1/2 /E
1	General Revision (added AL coverage)	10/07/17	
0	First issue	16/03/17	CDL

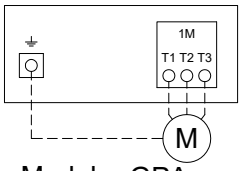
Electric Fire Pump Controller

Model: GPX

Terminal Diagram and Sizing For GPA,GPR & GPS

Built to the latest edition of the NFPA 20 standard

Motor Terminals



Models : GPA,
GPR & GPS

Notes:
1 - For proper wire sizing, refer to NFPA70 and NEC (USA) or CEC (Canada) or local code.
2 - Controller suitable for service entrance in USA.
3 - For more accurate motor connections refer to motor manufacturer or motor nameplate.
4 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

COPPER CONDUCTORS for Motor Connection (1M).
Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10)	1x (10)	1x (8 to 2)	1x (6 to 2)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 3/0)	1x (3/0)	1x (4/0 to 300)
220 to 240	1x (12 to 10)	1x (10)	1x (8 to 2)	1x (6 to 2)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 3/0)	1x (2/0 to 3/0)	1x (3/0)
380 to 416	1x (14 to 10)	1x (12 to 10)	1x (10)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)
440 to 480	1x (14 to 10)	1x (14 to 10)	1x (12 to 10)	1x (10)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 1/0)	1x (3 to 1/0)
600	1x (14 to 10)	1x (14 to 10)	1x (14 to 10)	1x (10)	1x (10)	1x (8 to 2)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 1/0)

HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300)	2x (2/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (400 to 600)	--------	--------	--------	--------	--------	--------
220 to 240	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (350 to 500)	2x (500 to 600)	--------	--------	--------	--------	--------
380 to 416	1x (1/0 to 3/0)	1x (3/0)	1x (250 to 300)	1x (300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (400 to 500)	2x (500 to 600)	2x (600)	
440 to 480	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (4/0 to 300)	2x (1/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
600	1x (3 to 1/0)	1x (1 to 1/0)	1x (2/0 to 3/0)	1x (3/0)	1x (250 to 300)	2x (2/0 to 300)	2x (3/0 to 300)	2x (4/0 to 300)	2x (250 to 300)	2x (300)	2x (350 to 500)

ALUMINUM CONDUCTORS for Contactor (1M).
Field Wiring According to Bending Space (AWG or MCM). Terminals T1 - T2 - T3

HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10)	1x (10) 90°C *	1x (6 to 2)	1x (4 to 2)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (2/0) 90°C *	Consult Factory	1x (300)
220 to 240	1x (10)	1x (10) 90°C *	1x (8 to 2)	1x (4 to 2)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0)	1x (3/0) 90°C *	Consult Factory
380 to 416	1x (12 to 10)	1x (12 to 10)	1x (10)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to1/0)	1x (1/0)
440 to 480	1x (12 to 10)	1x (12 to 10)	1x (10)	1x (10)	1x (8 to 2)	1x (6 to 2)	1x (6 to 2)	1x (4 to 2)	1x (2 to 1/0)	1x (1 to 1/0)
600	1x (12 to 10)	1x (12 to 10)	1x (12 to 10)	1x (10)	1x (10)	1x (8 to 2)	1x (8 to 2)	1x (4 to 2)	1x (4 to 2)	1x (2 to 1/0)

HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300) 90°C *	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (600)	--------	--------	--------	--------	--------	--------
220 to 240	1x (300) 90°C *	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (500)	2x (600)	--------	--------	--------	--------	--------
380 to 416	1x (3/0)	Consult Factory	1x (300) 90°C *	Consult Factory	2x (4/0 to 300)	2x (300)	Consult Factory	2x (600)	2x (600) 90°C *	2x (600) 90°C *	--------
440 to 480	1x (1/0)	1x (3/0)	Consult Factory	1x (300)	2x (3/0 to 300)	2x (250 to 300)	2x (300)	2x (300) 90°C *	2x (500)	2x (600)	2x (600) 90°C *
600	1x (1 to 1/0)	Consult Factory	1x (3/0) 90°C *	Consult Factory	1x (300) 90°C *	2x (3/0 to 300)	2x (4/0 to 300)	2x (300)	2x (300) 90°C *	2x (300) 90°C *	Consult Factory

*For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.

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TORMATECH SEISMIC COMPLIANT c UL us FM APPROVED NYC Dpt of Building Approved

REV.	DESCRIPTION	DD/MM/YY	Drawing number
2	Revised logo	18/06/18	GPX-TD601 2/2 /E
1	General Revision (added AL coverage)	10/07/17	
0	First issue	16/03/17	CDL

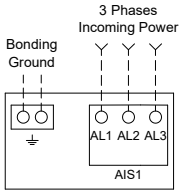
Automatic Transfer Switch
For Electric Fire Pump Controller

Model: GPU

Terminal Diagram and Sizing

Built to the latest edition of the NFPA 20 standard

Power Terminals



Notes:
1 - Controller is phase sensitive. Incoming lines must be connected in ABC sequence.

COPPER CONDUCTORS for Isolating Switch (AIS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space	5 " (127 mm)							8 " (203 mm)		
HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1/0 to 250)	1x (3/0 to 250)	1x (4/0 to 250)
220 to 240	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 250)	1x (2/0 to 250)	1x (3/0 to 250)
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (3 to 1/0)
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)

Bending Space	12 " (305 mm)				16 " (406 mm)						
HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (300 to 500)	1x (500)	2x (4/0 to 500)	2x (250 to 500)	2x (400 to 600)	--------	--------	--------	--------	--------	--------
220 to 240	1x (250 to 500)	1x (350 to 500)	2x (3/0 to 500)	2x (4/0 to 500)	2x (350 to 500)	2x (500 to 600)	--------	--------	--------	--------	--------
380 to 416	1x (1/0 to 250)	1x (3/0 to 250)	1x (250)	1x (300 to 500)	2x (3/0 to 250)	2x (4/0 to 500)	2x (300 to 500)	2x (400 to 600) / 2x (400 to 500)	2x (500 to 600)	2x (600)	--------
440 to 480	1x (1 to 250)	1x (2/0 to 250)	1x (3/0 to 250)	1x (4/0 to 250)	1x (350 to 500)	2x (3/0 to 250)	2x (4/0 to 500)	2x (300 to 500)	2x (350 to 500)	2x (400 to 600)	2x (500 to 600)
600	1x (3 to 1/0)	1x (1 to 250)	1x (2/0 to 250)	1x (3/0 to 250)	1x (250 to 500)	1x (350 to 500)	2x (3/0 to 250)	2x (4/0 to 500)	2x (250 to 500)	2x (300 to 500)	2x (350 to 500)
Bending Space	5 " (127 mm)	8 " (203 mm)			12 " (305 mm)						

ALUMINUM CONDUCTORS for Isolating Switch (AIS1).
Field Wiring According to Bending Space (AWG or MCM). Terminals AL1 - AL2 - AL3

Bending Space	5 " (127 mm)							8 " (203 mm)		10 " (254 mm)
HP / Voltage	5	7.5	10	15	20	25	30	40	50	60
208	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (1 to 1/0)	1x (1/0)	1x (3/0 to 250)	1x (4/0 to 250)	1x (300) ** or 1x (250) 90°C *
220 to 240	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (3 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (2/0 to 250)	1x (4/0 to 250)	1x (250)
380 to 416	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)	1x (1/0)
440 to 480	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)	1x (1 to 1/0)
600	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (10 to 1/0)	1x (8 to 1/0)	1x (6 to 1/0)	1x (6 to 1/0)	1x (4 to 1/0)	1x (4 to 1/0)	1x (2 to 1/0)

Bending Space	12 " (305 mm)				16 " (406 mm)						
HP / Voltage	75	100	125	150	200	250	300	350	400	450	500
208	1x (400 to 500)	1x(500) 90°C or 2x(4/0 to 250) **	2x (300 to 500)	2x (350 to 500)	2x (600)	--------	--------	--------	--------	--------	--------
220 to 240	1x (350 to 500)	1x (500)	2x (250 to 500)	2x (300 to 500)	2x (500)	2x (600) 90°C *	--------	--------	--------	--------	--------
380 to 416	1x (3/0 to 250)	1x (250)	1x (350) ** / N/A **	1x (400 to 500)	2x (4/0 to 250)	2x (300 to 500)	2x (400 to 500)	2x (500 to 600) / 2x (500)	2x (600) 90°C *	2x (600) 90°C *	--------
440 to 480	1x (1/0 to 250)	1x (3/0 to 250)	1x (250)	1x (300) ** or 1x (250) 90°C *	1x (500)	2x (250)	2x (300 to 500)	2x (400 to 500)	2x (500)	2x (600)	2x (600) 90°C *
600	1x (1 to 1/0)	1x (2/0 to 250)	1x (3/0 to 250)	1x (4/0 to 250)	1x (350 to 500)	1x (500)	2x (4/0 to 250)	2x (300 to 500)	2x (350 to 500)	2x (400 to 500)	2x (500)
Bending Space	5 " (127 mm)	8 " (203 mm)			12 " (305 mm)						

* For standard enclosure, use 90°C aluminium wire. Consult Factory for Use of Conductors Rated Lower than 90°C.
** Consult Factory

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REV.	DESCRIPTION	DD/MM/YY	Drawing number
3	Revised logo	18/06/18	GPU-TD600 1/2 /E
2	General Revision (added AL coverage)	10/07/17	
1	Added terminal ratings	10/05/17	CDL

Automatic Transfer Switch
For Electric Fire Pump Controller

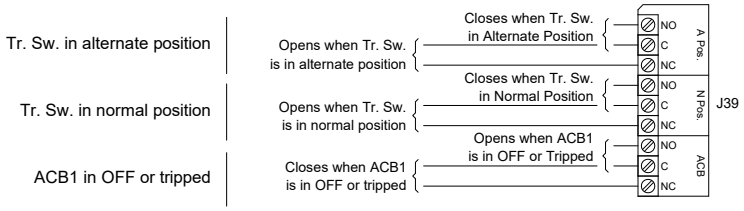
Terminal Diagram and Sizing

Model: GPU

Built to the latest edition of the NFPA 20 standard

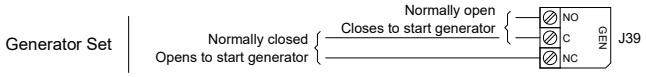
Remote Alarm Terminals (TSB1)

Terminals Wire Size:
24 - 12 AWG
0.5 Nm



Control Terminals (TSB1)

Terminals Wire Size:
24 - 12 AWG
0.5 Nm



REV.	DESCRIPTION	DD/MM/YY	Drawing number
3	Revised logo	18/06/18	GPU-TD600 2/2 /E
2	General Revision (added AL coverage)	10/07/17	
1	Added terminal ratings	10/05/17	CDL